MINUTES OF THE CFE COMMITTEE MEETING HELD ON 21.11.2017
AT ANDHRA PRADESH POLLUTION CONTROL BOARD,
NEAR PUSHPA HOTEL CENTRE, BEHIND SUNRISE HOSPITALS,
KASTURIBAIPET, VIJAYAWADA, A.P.

The following were present:

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<th>S.No.</th>
<th>Name of the Member</th>
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<tr>
<td>1</td>
<td>Sri B.S.S. Prasad, IFS., Member Secretary A.P. Pollution Control Board, Hyderabad.</td>
<td>Chairman</td>
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<td>2</td>
<td>Prof. D. Appala Naidu, Dept., of Chemical Engineering, Andhra University, Visakhapatnam.</td>
<td>Member</td>
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<td>3</td>
<td>Dr. V. Ranga Rao, Dept., of Civil Engineering, K.L. University, Guntur.</td>
<td>Member</td>
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<td>4</td>
<td>Dr. N. Chitti Babu, Dept., of Chemical Engineering, Andhra University, Visakhapatnam.</td>
<td>Member</td>
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The Member Secretary has welcomed the members of the Committee. After general introductory remarks on the items placed before the CFE Committee, the Committee took up agenda, item wise. The decisions of the CFE Committee on each item are recorded below.
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ITEM NO. 1  M/s. Andhra Pradesh Industrial Infrastructure Ltd. (APIIC), Sy. No. 49 (Part), APIIC Industrial Park, Mangalagiri (V&M), Guntur District - Applied for CFE for construction project – Reg.

In order to comply with the time limits stipulated by the Government, the Board issued CFE order dt. 11.11.2017 to the industry. After detailed discussions the Committee ratified the CFE order issued.

ITEM NO. 2  M/s. Rayalaseema Thermal Power Project, Stage – IV, Near Kalamalla (V), Yerraguntla (M), YSR District - Amendment to the CFE order - Reg.

In order to comply with the time limits stipulated by the Government, the Board issued CFE order dt. 11.11.2017 to the industry. After detailed discussions the Committee ratified the CFE order issued.


In order to comply with the time limits stipulated by the Government, the Board issued CFE order dt. 17.11.2017 to the industry. After detailed discussions the Committee ratified the CFE order issued.

ITEM NO. 4  M/s. Airport Authority of India for Extension of Runway 26 at Vijayawada Airport, Gannavaram (V) & (M), Krishna District - Applied for CFE expansion – Reg.

The Committee noted the following:

- The proponent obtained EC order dt. 10.08.2017 from MoEF&CC, Gol, New Delhi.

- The proponent is not having CFO for the existing Air Port. The proponent is required to obtain CFO of the Board immediately.

The representatives of the project proponent attended the meeting and informed the Committee that they are in the process of applying for CFO for the existing plant. The same was submitted vide Ir.dt. 21.11.2017.

After detailed discussions, the Committee recommended to issue CFE for extension of Runway 26 at Vijayawada Airport.

ITEM NO. 5  M/s. Chandu Cattle Feeds, Plot No.31 & 30B, APIIC Industrial Park, Kakuturu Village, Venkatachalam Mandal, SPSR Nellore District - Applied for CFE – Reg.

The Committee noted the following:

- As per the EC order quantity of waste water generation is 55.6 KLD. But, as per RO report it is 49 KLD only. The proponent has to clarify this.

- In the EC order the following condition stipulated regarding disposal of spent wash.

  "Spent wash generation shall not exceed 6 KL / KL of alcohol. The entire spent wash of 10 KLPD distillery shall be blended with the grain husk and dry grass / De-oiled Rice Bran (DORB) and dried to form DWGS. DWGS will be sent to dryer to form DDGS. Spentelies, effluent from utilities and co-generation unit shall be treated in ETP and water quality of treated effluent shall meet the norms prescribed by CPCB / SPCC and Recycle / Reuse. No effluent from distillery shall be discharged outside the factory premises and zero effluent concept shall be adopted. Also, no spent wash storage lagoon will be provided"

- The proponent has not submitted proposals for dryer, ETP etc., for treatment and disposal of spent wash.

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The representatives of the project proponent attended the meeting and submitted the following vide lr. dt. 21.11.2017:

- Total waste water generation is 55.6 KLD as mentioned in the EC order.
- Total spent wash will be utilized for manufacturing of cattle feed by mixing with husk. Hence, ETP is not required for treatment of spent wash.
- They proposed to install 4 TPH dryer and furnished the dryer details in the EIA report.

After detailed discussions, the Committee recommended to issue CFE with a condition that the proponent shall obtain amendment to the EC order dt.12.10.2017 for change of treatment process of effluent.

ITEM NO. 6  M/s Crux Biotech India Private Ltd., S.Nos.529 (p), 530, 531 (p), 532 (p), 536 (p), 557 (p), 560 (p), 654 (p), Peddavaram (V), Nandigama Mandal, Krishna District - Applied for CFE expansion – Reg.

The Committee noted the following:

a) The industry is involved in the manufacturing of Rectified spirit / Extra Neutral Alcohol / Ethanol @ 60 KLD using grain as basic raw material. The industry is having CFO of the Board valid upto 31-01-2021 for the production of Rectified spirit / Extra Neutral Alcohol / Ethanol of 60 KLD, Electricity – 2.0 MW and Carbon Dioxide – 45.6 TPD.

b) Now the industry applied for CFE for enhancement of the production capacity from 60 KLD to 75KLD by small process modifications with an additional investment of Rs.10.0 Lakhs. No additional land is acquired for expansion project. The industry obtained EC for the proposed enhancement of production from 60 KLD to 75 KLD of Rectified spirit / Extra Neutral Alcohol / Ethanol vide order dt.28-09-2017.

c) For enhancement of production the industry proposed the following process modifications:
- Increase of flour rate while keeping the same quantity of water in flour to water ratio in liquefaction process to get higher solid i.e.30-35% for achieving 13-15% Alcohol in fermentation.
- Avoid jet cooking which helps to save starch which was burning due to jet cooking due to high temperature.
- Fermentation using advanced modified dry yeast to increase the fermentation efficiency.
- Replacement of enzymes with advanced enzymes thereby achieving improvement of conversion efficiency of starch into Dextrose.

d) Green belt was developed in an area of 5 acres. Green belt shall be developed in an additional area of 4.5634 acres to achieve 33% of the total area i.e., 9.5634 acres.

The representatives of the project proponent attended the meeting and submitted the following vide lr. dt. 20.11.2017:

- Due to poor market conditions CO₂ recovery plant is not yet established. The same will be established in the year 2018-19.
- Green belt had already developed in 9 acres and submitted the photographs.
- Installation of Piezometer is under progress and will be completed within a week.

After detailed discussions, the Committee recommended to issue CFE for expansion.  

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ITEM NO. 7  M/s. Ever Health Life Sciences Private Limited, Plot No: 408 & 419, Industrial Growth Center, Gundlapalli (V), Maddipadu (M), Prakasam District - Applied for Change of Product Mix – Reg.

The Committee noted the following:

a) The proposal is for Change of Product Mix without increase in pollution load.

b) The industry has to comply with the following conditions stipulated by the Board in the CFO order dt. 29.04.2017 and Task Force Directions dt. 19.09.2017:

i. Container detoxification facility is not provided.

ii. Flow meters are not provided at the collection tanks to assess the effluent generated.

iii. Green belt has to be developed in an additional area of 0.784 acres to meet the requirement of 33% of total area (1.584 acres).

iv. Separate energy meters to record energy consumption for operation of ZLD system are to be provided.

The industry has to give action plan to provide the above.

The representatives of the project proponent attended the meeting and submitted the following vide lr. dt. 21.11.2017:

- Container detoxification facility is already provided and photographs submitted.

- The industry purchased the 3 nos. of electro magnetic flow meters and will be installed within two days. Copy of purchase order submitted.

- Energy meters for ZLD is already installed and photographs submitted.

- Green belt is developed in 1.84 acres i.e., 38.3% of the total area.

- The four effluent collection tanks have been repaired and used for storing neutralized effluents.

- 3 x 15 KL Spherical HDPE tanks are being used for effluent collection as they are more durable and long lasting. Further, two more tanks are also purchased.

After detailed discussions, the Committee recommended to issue CFE for Change of Product Mix.


The Committee noted the following:

➢ The item was discussed in the CFE Committee meeting held on 22.04.2017. The application was rejected vide order dt. 02.05.2017.

➢ Now, the industry has submitted revised application.

➢ At present, CETP is not in operation; therefore the industry is disposing their effluent in the FE System of the industry. They are not maintaining log register for FE system operation.

➢ The industry is not having continuous online VOCs monitoring system.

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➢ The drums containing chemicals and waste are stored in open ground in the premises.
➢ During the inspection, it is observed that the industry is manufacturing unconsented product i.e., Abiraterone Acetate for which now applied for CFE. However the total quantity of production is within the consented quantity.
➢ The industry has not paid CFE fee for the additional investment of Rs.2.0 Lakhs for the Boiler.

The representatives of the project proponent attended the meeting and informed as following:

- Log register for operation of FE system will be maintained from this month.
- Continuous online VOC monitoring system would be installed.
- Shed for storage of drums containing chemicals and waste will be constructed within six months.

After detailed discussions, the Committee recommended to issue CFE for Change of Product Mix subject to payment of CFE fee and with a condition that storage shed shall be constructed within three months.

ITEM NO. 9  M/s. Parasakti Cement Industries Ltd. (Cement Division), Jettipalem (V), Rentachintala (M), Guntur District - Applied for generation of Power by Waste Heat Recovery (WHRB) of Kiln pre-heater & Cooler gases – Reg.

The Committee noted the following:

➢ The proposal is for power generation of 6.85 MW from waste heat of kiln pre-heater and cooler gasses.
➢ The generation of electricity using WHRB is exempted from the purview of EIA Notification, 2006 and its amendments thereof.
➢ With regard to increase in the water consumption and waste water generation, installation of new STP, the industry has submitted revised quantities of water consumption and waste water generation pertaining to Plant and Mines. In this agenda the quantities of water and waste water related to Cement Plant and WHRB are incorporated.

The representatives of the project proponent attended the meeting and submitted the following vide Ir. dt. 18.11.2017:

- They have already upgraded the STP from 109 KLD to 140 KLD which is sufficient to treat the domestic effluents of 129 KLD.

After detailed discussions, the Committee recommended to issue CFE for installation of Waste Heat Recovery Power Plant.

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ITEM NO. 10  M/s. Ponalab Biogrowth (P) Ltd., Plot No.61-D & 61-E, Industrial Park, Gollaparam (V), Hindupuram (M), Anantapuram District - Applied for CFE – Reg.

The Committee noted the following:

➢ Out of the total area i.e., 8094 Sq. m, green belt is proposed to be developed in 885 Sq. m only i.e., 11% of the total area. However, as per CFE order dt. 08.08.2017 issued to APIIC, Industrial Park, Gollaparam, the individual units have to develop green belt in 15% of the total plot area.

➢ The proponent has to provide Stripper and ATFD along with MEE.

➢ The proponent has to increase the capacity of ETP (25 KLD) and RO (30 KLD) plants as the effluent generation is 45.5 KLD.

➢ The proponent proposed to utilize the RO rejects for washing purposes. The RO rejects cannot be using for washing purposes. RO rejects has to be evaporated in the MEE. The capacity of MEE is also to be increased for evaporating RO rejects. Subsequently, the capacities of ETP and RO to be further increased to take care of condensate generated from the evaporation of RO rejects.

The representatives of the project proponent attended the meeting. They have informed as following:

➢ Green belt will be developed in more than 33% of the total area as there is enough space available.
➢ Stripper is not required as VOCs not present in the effluent to be generated from the activity.
➢ Dryers are proposed instead of ATFD based on effluent characteristics.
➢ The capacities of ETP and RO plant will be increased.

After detailed discussions, the Committee recommended to issue CFE after receipt of commitment from the industry on above points.

ITEM NO. 11  M/s. Suven Life Sciences Ltd., Plot No.65,66 & 67, JN Pharmacity, Parawada, Visakhapatnam – Amendment to CFE order – Reg.

The Committee noted the following:

➢ As per the circular dt. 29.03.2016 combined CFE & CFO order cannot be issued for expansion proposals. It is applicable to the applications pertaining to Change of Product Mix in JN Pharmacity, Visakhapatnam only. The industry may be requested to apply for CFO.

➢ Coal as fuel for Thermic Fluid Heater may be considered.

The representatives of the project proponent attended the meeting. They have informed that Coal is proposed as fuel for Thermic Fluid Heater which will be connected to the stack that is common to Boller also.

After detailed discussions, the Committee recommended to issue amendment to CFE.

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ITEM NO. 12  M/s. Oil and Natural Gas Corporation, MSDF, Rajahmundry Asset, EPS Malleswaram, Chinapandraka (V), Kruthivennu (M), Krishna District - Applied for CFE & CFO – Reg.

The Committee noted the following:

As the activity of drilling of development well is similar to the exploration of well, CFE and CFO may be considered as per Board circular dt. 02.02.2013.

After detailed discussions, the Committee recommended to issue CFE & CFO.

ITEM NO. 13  M/s. Oil and Natural Gas Corporation, MSDG, Rajahmundry Asset, EPS Malleswaram, Chinapandraka (V), Kruthivennu (M), Krishna District - Applied for CFE & CFO – Reg.

The Committee noted the following:

As the activity of drilling of development well is similar to the exploration of well, CFE and CFO may be considered as per Board circular dt. 02.02.2013.

After detailed discussions, the Committee recommended to issue CFE & CFO.

ITEM NO. 14  M/s. Oil and Natural Gas Corporation, MSDH, Rajahmundry Asset, EPS Malleswaram, Chinapandraka (V), Kruthivennu (M), Krishna District - Applied for CFE & CFO – Reg.

The Committee noted the following:

As the activity of drilling of development well is similar to the exploration of well, CFE and CFO may be considered as per Board circular dt. 02.02.2013.

After detailed discussions, the Committee recommended to issue CFE & CFO.

ITEM NO. 15  M/s. Oil and Natural Gas Corporation, MSDI, Rajahmundry Asset, EPS Malleswaram, Chinapandraka (V), Kruthivennu (M), Krishna District - Applied for CFE & CFO – Reg.

The Committee noted the following:

As the activity of drilling of development well is similar to the exploration of well, CFE and CFO may be considered as per Board circular dt. 02.02.2013.

After detailed discussions, the Committee recommended to issue CFE & CFO.

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ITEM NO. 16  M/s. British Paints (A Division of Berger Paints (I) Ltd), Plot No.32(part), APIIC Industrial Park, Sy.No.260 (Part) & 272 (Part) of Gollapuram (V), Hindupur (M), Anantapur District - Extension of validity period of CFE order – Reg.

The Committee noted the following:


- Consent for Establishment of the Board was issued vide order dated: 05.11.2012 for manufacture of solvent based paints –850 TPM, Water based paints – 1150 TPM and Resin 500TPM.

- CFO of the Board was issued vide order dt: 27/04/2015 for manufacture of solvent based paints – 850 TPM with a validity upto 30/04/2016. Subsequently, the CFO & HWA for the solvent based paints was auto renewed vide order dated: 11/05/2016 with a validity upto 30/04/2021.

- CFO of the Board vide order dt: 30/07/2016 for manufacture of water based paints – 1150 TPM with a validity upto 31/07/2017. Subsequently, the CFO & HWA for the solvent based paints was auto renewed vide order dated: 23/08/2017 with a validity upto 31/07/2022.

- The Board Office vide circular dt: 16.12.2015 has increased the validity period of CFE order for 07 years for new industries/projects in line with MoEF & CC., Govt., of India Notification 29.04.2015. Therefore, the validity CFE order issued to the industry vide order dt: 15.11.2012 is valid upto 14.11.2019.

- The industry vide letter dt: 03.11.2017 has submitted representation requesting for extending the validity of CFE order for another 07 Years for the Resin plant. During inspection it was observed that the industry has started the civil works for the Resin plant.

After detailed discussions, the Committee recommended to issue extension of validity period of CFE upto 25.07.2019 on par with the validity period of EC order.


The Committee noted the following:

- The industry obtained CFO of the Board on 07.07.2015 with certain conditions to comply with validity up to 31.03.2018.

- The industry vide order dated 10.10.2017 obtained Environment Clearance from MoEF&CC, Gol for the proposed expansion project.

- Industry shall construct the STP to treat the domestic effluents.

- The industry has to comply with some of the conditions stipulated in the CFO order. The industry shall submit a commitment along with time bound programme to comply with above conditions.

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The representatives of the project proponent attended the meeting. They have submitted a
letter dated 21.11.2017 and informed the following:

1. Water meter has been provided for quantifying total water consumption, ETP & Boiler Feed. Water meters for domestic purposes and industrial cooling will be installed within 3 months.

2. The industry has completed all the major roads leading from stock yard and plant area. Other roads leading from switch yard, water reservoir and periphery of the plant area yet to be completed. The balance will be completed by June, 2018.

3. The industry has provided closed shed for coal & Coke. For other raw material such as Manganese ore, dolomite and quartz are being stored on concrete yards and covered with tarpaulin as they are in lumpy form and does not contribute to fugitive emissions.

4. Air curtains will be provided by January, 2018.

5. All ferro alloy furnaces have been protected with inter locking system in the incomer panels where in tripping of APC and its auxiliary will result in tripping of furnaces also.

6. STP will be provided within one year.

After detailed discussions, the Committee recommended to issue CFE for expansion.


The Committee noted the following:

a) The industry applied for CFE for expanding production from existing level of 33 TPD to a total production of 90 TPD. Additional production 57 TPD which is to be achieved by modifications in the existing machinery such as by increasing the Speed(meters per minute) of Paper machine. Present speed is 250 mpm which will be increased to 400 mpm by replacing existing Motors/ Pumps with increased capacity.

b) Existing 1 No. Paper machine is to be utilized for expansion. No additional paper machine is to be added. Industry was inspected on 11.05.2017 earlier and Show Cause Notice was issued for non-compliance.

c) The existing unit is having De-inking and Bleaching facility. As per EIA Amendment Notification, De-Inking and Bleaching activity of paper manufacturing requires Environmental Clearance. Better raw materials such as White cuttings, Book cuttings, Purchased wood pulp etc are proposed to be used as these materials do not contain ink content.

d) The proposed expansion involves no De-inking and Bleaching process by using better raw material.

e) The industry may generate waste water about 1800 KLD (1 ton @ 20 KL) after expansion.

f) The industry has not proposed any recycling option for waste water and not proposed any filter press.

g) The Board also received a complaint on 31.01.2016 from the public of West Godavari district on water pollution of Yenamaduru channel and Gostani drain due to discharge of sewage, dumping municipal solid waste and industrial effluents. Subsequently, the Board issued task force directions dt. 17.10.2016 to the M/s. Akula Boards Ltd., for non-compliance of Board conditions and discharging effluents into Satyawada drain.

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h) Zonal Office Visakhapatnam rejected the CFE application vide order dt.04.07.2017 for non-compliance of Board conditions.

i) Now, RO, Eluru resubmitted the rejected CFE application vide report dt.31.08.2017.

The representatives of the project proponent attended the meeting. They have submitted a lr.dt.20.11.2017 and informed as following:

- The existing ETP capacity is 3600 m3/ per day. Presently, 1900 KLD effluents is being treated in the existing ETP. Evaluation of ETP will be done immediately.
- Proposed to install one sludge filter press within 4 months to filter the waste water reaching ETP Site.
- A 4" HDPE pipeline is laid from treated waste water collection tank of ETP into the plant premises and then connected to Back water storage tanks of 40 KL (2 no.s). From these storage tanks, industry proposes to utilize treated waste water of 1550 cum water for process as makeup.
- With the above proposals of recycling, the industry proposes to maintain ZLD except 100 KLD of treated waste water utilizing for onland for irrigation. Industry has 10 Acres (4 Acres own + 6.51 Acres of adjacent farmers) of land around the industry premises for utilizing treated effluents. Submitted letters issued by Farmers.
- Provided shed for storage of husk though it was not a closed shed but the top and bottom are pucca for the husk shed. It was not closed at all sides because there should be movement of lorries for unloading of husk and tractors to collect and pushing the husk to the point of husk loading into conveyer point.

- Existing boilers are sufficient for expansion activity also.

After detailed discussions, the Committee recommended that the JCEE, ZO, Visakhapatnam to issue CFE to the industry for expansion after receipt of copies of lease documents from farmers. The CFE for expansion may be issued with following additional conditions:

- The industry shall submit ETP evaluation report by MoEF&CC, GoI accredited consultant within three months.
- Bank guarantee of Rs.3 lakhs shall be submitted with validity of two years.
- The industry shall strictly comply with the Board's directions dt. 04.08.2017.
- The industry shall complete the erection of sludge press immediately to separate the fibrous material to reduce suspended solids, BOD and COD.
- The industry shall recycle / reuse the treated effluents completely into the process except 100 KLD.
- The industry shall discharge balance treated effluents after recycling, into the proposed pipeline to carry all the industrial effluents to CETP. In no case, the industry shall discharge effluents into Satyawada drain.
- The industry shall identify a specific area for disposal of solid waste generated from the treatment of effluents.
- The CFO for expansion will be issued after complying with all the above conditions.

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The Committee noted the following:

a) M/s. K.K.Pharmaa proposed to establish a Bulk Drugs manufacturing industry in the APIIC industrial park, in an extent of 4481 Sq. m at Plot No. 78, 79, 86 & 87, Tirumalagiri (V), Jaggaiahpet (M), Krishna District.

b) The Proponent obtained EC from SEIAA, AP vide order dt.04-04-2015 to manufacture 10 no.s of products at any point of time, out of 25 products with a total production capacity of 800 Kg/day. Now they have applied for CFE of the Board for the same products.

c) The proponent has to furnish the design details and specifications of ZLD system and ETP.

d) The EE, RO: Vijayawada, vide mail dt. 18.11.2017 submitted that the proponent has paid balance CFE fee of Rs. 800/- through D.D., dt. 17.11.2017.

The representatives of the project proponent attended the meeting. They have submitted the design details and specifications of ZLD system and ETP.

After detailed discussions, the Committee recommended to issue CFE.

ITEM NO. 20 M/s. Krishna Institute of Medical Sciences Ltd, (formerly M/s. Ongole Arogya Hospitals Pvt Ltd), Sy No.153/3A, North Bypass road, NH-5, backside of Agriculture Market Yard, Mukthinuthalapadu, Ongole, Prakasam District.

M/s. Krishna Institute of Medical Sciences Ltd, is a Health Care Facility (HCF) is an existing health care facility located at Sy No.153/3A, North Bypass road, NH-5, backside of Agriculture Market Yard, Mukthinuthalapadu, Ongole, Prakasam District. Earlier the HCF has obtained CFE of the Board for 250 No of beds vide ref 1st cited. Subsequently the HCF has also obtained combined CFO, HWA & BMW authorization of the Board which is valid up to 31st December, 2017 for 150 No of Beds. Now the HCF has applied for CFE expansion through single desk by increasing the bed strength from 250 no's to 350 no's with additional investment of Rs.0.20 Cr. The HCF is sending the generated Bio Medical Waste to a common Bio Medical Treatment Facility i.e. M/s. Ongole Medical Waste Treatment Facility, Sy No.316/1, Kanduluru (V), Tangutur (M), Prakasam District for final Disposal. The HCF consumes water at about 75.0 KLD for domestic & washings and generates waste water of 80.0 KLD, which are disposed to STP for treatment. The HCF has constructed Sewage Treatment Plant (STP) of capacity 150 KLD for treating of waste water generated from the hospital, which is under trail process.

Recommendations:
After detailed discussions on the report of the EE:RO –Nellore and the agenda, the committee recommended to issue CFE (EXPANSION) for increased bed strength from 250 beds to 350 beds, duly stipulating necessary conditions.

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